

HARRIS J W CO INC -- 5554 H 1281,ALUMINUM WELDING WIRE AND ROD -- 3439-00-803-9499

===== Product Identification =====

Product ID:5554 H 1281,ALUMINUM WELDING WIRE AND ROD

MSDS Date:05/01/1991

FSC:3439

NIIN:00-803-9499

MSDS Number: BMDSM

=== Responsible Party ===

Company Name:HARRIS J W CO INC

Address:10930 DEERFIELD RD

City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Info Phone Num:513-891-2000

Emergency Phone Num:800-733-4043

CAGE:JO820

=== Contractor Identification ===

Company Name:J. W. HARRIS CO., INC

Address:10930 DEERFIELD RD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:JO820

Company Name:J. W. HARRIS CO., INC.

Address:10930 DEERFIELD ROAD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:27911

===== Composition/Information on Ingredients =====

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

Fr

action by Wt: 0.25%
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:IRON
CAS:7439-89-6
RTECS #:NO4565500
Fraction by Wt: 0.40%
Other REC Limits:NONE SPECIFIED

Ingred Name:COPPER (SARA III)
CAS:7440-50-8
RTECS #:GL5325000
Fraction by Wt: 0.10%
Other REC Limits:NONE SPECIFIED
OSHA PEL:0.1MG/M3 FUME/1 DUST
ACGIH TLV:0.2MG/M3 FUME; 9192
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:MANGANESE (SARA III)
CAS:7439-96-5
RTECS #:OO9275000
Fr
action by Wt: 0.5 - 1%
Other REC Limits:NONE SPECIFIED
OSHA PEL:(C) 5 MG/M3 DUST
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:ZINC OXIDE
CAS:1314-13-2
RTECS #:ZH4810000
Fraction by Wt: 0.25%
Other REC Limits:NONE SPECIFIED
OSHA PEL:15MG/M3 TDUST/5 FUME
ACGIH TLV:10MG/M3 TDUST; 9293

Ingred Name:MAGNESIUM
CAS:7439-95-4
RTECS #:OM2100000
Fraction by Wt: 2.4-3.0%
Other REC Limits:NONE SPECIFIED

Ingred Name:CHROMIUM (SARA III)
CAS:7440-47-3
RTECS #:GB4200000
Fraction by Wt: .05-.20%
Other REC Limits:N

ONE SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3; 9192
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:TITANIUM, METAL
CAS:7440-32-6
RTECS #:XR1700000
Fraction by Wt: .05-.20%
Other REC Limits:NONE SPECIFIED

Ingred Name:ALUMINUM (SARA III)
CAS:7429-90-5
RTECS #:BD0330000
Fraction by Wt: BALANCE
Other REC Limits:NONE SPECIFIED
OSHA PEL:15MG/M3 DUST/5 FUME
ACGIH TLV:10MG/M3 DUST; 9192

===== Hazards Identification =====

Routes of Entry: Inhalation:YES Skin:YE
S Ingestion:NO

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:ACUTE-FUMES CAN CAUSE

IRRITATION,DIZZINESS,WATERY EYES,HEADACHE,NAUSEA,BREATHING
DIFFICULTY,COUGHING,CHEST PAINS.COPPER FUMES MAY CAUSE METAL FUME
FEVER WHICH MAY INCLUDE FEVER,BODY ACHE,CHILLS.ARC RA YS CAN INJURE
EYES & BURN SKIN.ELECTRICSHOCK CAN KILL.IR RADIATION CAN INJURE
EYES.CHRONIC-SIDEROSIS/LUNG DISEASES.

Explanation of Carcinogenicity:CONTAINS CHROMIUM.

Effects

of Overexposure:FUMES CAN CAUSE IRRITATION, DIZZINESS, WATERY
EYES, HEADACHE, NAUSEA, BREATHING DIFFICULTY, COUGHING, CHEST
PAINS. COPPER FUMES MAY CAUSE METAL FUME FEVER WHICH MAY INCLUDE
FEVER, BODY ACHE, CHILLS. A RC RAYS CAN INJURE EYES & BURN SKIN.
ELECTRIC SHOCK CAN KILL. IR RADIATION CAN INJURE EYES.

Medical Cond Aggravated by Exposure:PERSONS WITH IMPAIRED PULMONARY
FUNCTION, AIRWAY DISEASES AND CONDITIONS SUCH AS ASTHMA, EMPHYSEMA,
CHRONIC BRONCHITIS, ETC... CAN

BE AGGRAVATED BY THE EXPOSURE.

===== First Aid Measures =====

First Aid:GET MEDICAL ATTENTION IN ALL CASES.INHALED:REMOVE TO FRESH AIR.PROVIDE CPR/OXYGEN IF NECESSARY.EYES:FLUSH WITH WATER FOR 15 MINUTES HOLDING EYELIDS OPEN.SKIN:WASH WITH SOAP & WATER.ORAL:GET MEDICAL HE LP.

===== Fire Fighting Measures =====

Flash Point:NONFLAMMABLE
Extinguishing Media:CLASS "D" DRY CHEMICAL. DO NOT USE WATER. WATER MAY REACT WITH BURNING ALUMINUM VIOLENTLY.
Fire Fighting Procedures:WEAR FULL PROTECTIVE CLOTHING AND NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS WITH FULL FACEPIECE OPERATED IN THE POSITIVE PRESSURE MODE.
Unusual Fire/Explosion Hazard:MOLTEN METAL ALLOYS MAY EXPLODE ON CONTACT WITH WATER. RUST AND CERTAIN METAL OXIDES (OXIDES OF COPPER,IRON) MAY ALSO REACT VIOLENTLY WITH WATER.

===== Accidental Release Measures =====

Spill Release Procedures:IN SOLID FORM THIS MATERIAL POSES NO SPECIAL CLEAN-UP PROBLEMS.
Neutralizing Agent:NOT APPLICABLE.

===== Handling and Storage =====

Handling and Storage Precautions:STORAGE-STORE IN A COOL,DRY,WELL VENTILATED AREA AWAY FROM MOISTURE,ACIDS & FLAMES.
Other Precautions:AVOID BREATHING OF FUMES. USE WITH ADEQUATE VENTILATION. WASH THOROUGHLY AFTER HANDLING AND BEFORE EATING AND DRINKING.

===== Exposure Controls/Personal Protection =====
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Respiratory Protection:USE NIOSH/MSHA APPROVED SUPPLIED AIR RESPIRATORY PROTECTION OR RESPIRABLE FUME RESPIRATOR WHEN WELDING, BRAZING OR SOLDERING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOS URE BELOW TLV.
Ventilation:LOCAL EXHAUST VENTILATION SHOULD BE USED TO CONTROL EXPOSURE TO AIRBORNE FUMES WHENEVER POSSIBLE.
Protective Gloves:FLAME-PROOF WELDING GLOVES
Eye Protection:SAFETY GLASSES UNDER WELDING HELMET
Other Protective Equipment:EYE W

ASH STATION AND SAFETY SHOWER, WORK
CLOTHING AND APRON AS REQUIRED.

Work Hygienic Practices:OBSERVE GOOD PERSONAL HYGIENE PRACTICES AND
RECOMMENDED PROCEDURES. DO NOT WEAR CONTAMINATED CLOTHING.

Supplemental Safety and Health

FORMULA CHANGED. FOR PREVIOUS FORMULATION, SEE P/N A UNDER THE SAME
NSN.

===== Physical/Chemical Properties =====

HCC:N1

Solubility in Water:INSOLUBLE

Appearance and Odor:SOLID WIRE - ODORLESS

===== Stability and Reac
tivity Data =====

Stability Indicator/Materials to Avoid:YES

STRONG ACIDS

Stability Condition to Avoid:FLAMES

Hazardous Decomposition Products:CARBON MONOXIDE, CARBON DIOXIDE, OZONE
AND NITROGEN OXIDES MAY BE FORMED BY THE RADIATION FROM THE ARC
DURING WELDING.

===== Disposal Considerations =====

Waste Disposal Methods:PRIOR TO DISPOSAL, CONSIDER IF MATERIAL HAS
RECOVERY VALUE. DISPOSE OF IN ACCORDANCE WITH ALL LOCAL, STATE AND
FEDE
RAL REGULATIONS. PREVENT WASTE FROM CONTAMINATING ENVIRONMENT.

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