

Product ID:STAY CLEAN PASTE FLUX

MSDS Date:03/11/1992

FSC:3439

NIIN:00-220-3826

MSDS Number: BNTBV === Responsible Party ===

Company Name: J W HARRIS CO INC

Address:10930 DEERFIELD RD

City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Info Phone Num:513-891-2000;800-543-4536

Emergency Phone Num:513-891-2000

CAGE:FO309

=== Contractor Identification ===

Company Name: J W HARRIS CO INC

Address:10930 DEERFIELD RD

City:CINCINNATI

State:OH ZIP:45242 Country:US

Phone:513-891-2000

CAGE:FO309

Company Name: J. W. HARRIS CO., INC. Address: 10930 DEERFIELD ROAD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110

Country:US

Phone:513-891-2000

CAGE:27911

======= Composition/Information on Ingredients ========

Ingred Name: ZINC CHLORIDE (SARA III)

CAS:7646-85-7

RTECS #:ZH1400000 Fraction by Wt: 25%

OSHA PEL:1 MG/M3/2 STEL

ACGIH TLV:1 MG/M3/2STEL FUME93

EPA Rpt Qty:1

| 000 LBS DOT Rpt Qty:1000 LBS |
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| ====================================== |
| LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER. Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:DERMATITIS, HEADACHE, IRRITATION OF NOSE & THROAT, HOARSENESS. POTENTIALLY HAZARDOUS MATERIALS MAY BE EMPLOYED IN BASE METALS, FUMES, COATINGS & FILLER METALS USED IN SOLDERING, BRAZING AND WELDING OR MAY BE RELEASED TO ATMOSPHERE DURING OPERATIONS. Explanation of Carcinogenicity:NOT RELEVANT. Effects of Overexposure:SEE HEALTH HAZARDS. Medical Cond Aggravated by Exposure:NONE SPECIFIED BY MANUFACTURER. |
| ====================================== |
| First Aid:EYE:FLUSH WITH WATER FOR AT LEAST 15 MINUTES. CALL MD. INHAL:MOVE TO WELL VENTILATED AREA. CALL MD. SKIN:FLUSH WITH COPIOUS AMOUNTS OF WATER. CALL MD . INGEST:CALL MD IMMEDIATELY . |
| ======= Fire Fighting Measures ============== |
| Flash Point Method:OC Flash Point:490F,254C Extinguishing Media:DRY POWDER OR CO*2. Fire Fighting Procedures:WEAR NIOSH/MSHA APPROVED SCBA & FULL PROTECTIVE EQUIPMENT . INORGANIC SALT COMPOSITION PRECLUDES COMBUSTION OF HYDROGEN. Unusual Fire/Explosion Hazard:NONE SPECIFIED BY MANUFACTURER. |
| ========== Accidental Release Measures ========== |
| Spill Release Procedures:WASH AND SCRUB WITH HOT WATER AND SOAP. Neutraliz ing Agent:NONE SPECIFIED BY MANUFACTURER. |
| =========== Handling and Storage ============ |
| Handling and Storage Precautions:STORE BELOW 100F TO PREVENT SEPARATION. Other Precautions:WELDING ARC OR TORCH FLAME MAY BE A SOURCE OF IGNITION OF COMBUSTIBLE PRODUCT. REFER TO USA STANDARD ANSI/ASC Z49.1, 1983 "SAFETY IN WELDING & CUTTING" FOR SPECIFIC PRECAUTIONS IN ALL PHASES OF WELDIN G, CUTTING AND BRAZING. |

====== Exposure Controls/Personal Protection =

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Respiratory Protection:NIOSH/MSHA APPROVED FUME RESPIRATOR OR AIR LINE RESPIRATOR FOR CONFINED SPACES OR WHERE EXPOSURES ARE ABOVE TLV.

Ventilation:LOC EXHST:REQ IN SEMI-OPEN OR POORLY VENT SPACES. SEE ANSI/ASC Z49/1-SECTION 5. MECH (GEN):REQ IN SEMI-OPEN OR (SUPDAT)

Protective Gloves:WELDERS PROTECTIVE GLOVES.

Eye Protection: CHEM WORK GOGG & /OR WELDING (SUPP DATA)

Other Protective Equipment: APPROPRIATE CLOTHING FOR PROTECTION AGAINST SPARKS OR HOT METAL.

Work Hygienic

Practices: NONE SPECIFIED BY MANUFACTURER.

Supplemental Safety and Health

VENT:OR POORLY VENTILATED SPACES. SEE ANSI/ASC Z49.1 SECTION 5. EYE PROT:HELMET WITH APPROPRIATE SHADED LENS (SEE ANSI/ASC Z49.1 SECTION 4).

| ======================================= | Physical/Chemical Properties | ======================================= |
|---|------------------------------|---|
|---|------------------------------|---|

Spec Gravity:1.02 (H*2O=1) Solubility in Water:INSOLUBLE

Appearance and Odor:PETROLEUM APPEARANCE AND ODOR

Percent Volatiles by Volume:8

| | Stability | and Reactivity | y Data | |
|--|-----------|----------------|--------|--|
|--|-----------|----------------|--------|--|

Stability Indicator/Materials to Avoid:YES

FLUX IS MILDLY CORROSIVE BY NATURE. AVOID CONTACT WITH OTHER MATERIALS. Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.

Hazardous Decomposition Products: NONE SPECIFIED BY MANUFACTURER.

| ======================================= | Disposal Considerations | |
|---|-------------------------|--|

Waste Disposal Methods:SEND TO LANDFILL IN CLOSED CONTAINERS. SOLID RESIDUE WASTE DISPOSAL. DISPOSAL MUST BE IN ACCORDANCE WITH LOCAL, STATE, AND FEDERAL REGULATIONS.

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