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HERBERT-VERKAMP-CALVERT CHEM. CO. -- BLACK ZENTHANE 37030, P/N 08610KUZ-GD 8010-01-229-7540

Product ID:BLACK ZENTHANE 37030, P/N 08610KUZ-GD MSDS Date:04/26/1993 FSC:8010 NIIN:01-229-7540 **MSDS Number: BRKKY** === Responsible Party === Company Name: HERBERT-VERKAMP-CALVERT CHEM. CO. Address:4600 DUES DRIVE City:CINCINNATI State:OH ZIP:45246-1009 Country:US Info P hone Num:513-874-9261 Emergency Phone Num:513-874-9261 Preparer's Name: JANE FREEMAN CAGE:1HD53 === Contractor Identification === **Company Name: HENTZEN COATINGS INC** Address:6937 WEST MILL ROAD Box:18749 City:MILWAUKEE State:WI ZIP:53218 Country:US Phone:414-353-4200 CAGE:09225 Company Name: HERBERT-VERKAMP-CALVERT CHEMICAL Address:4600 DUES DRIVE Box:18642 City:CINCINNATI State:OH ZIP:45246-1009 Country:US Phone:513-874-9261 CAGE:1HD53

======= Composition/Information on Ingredients =======

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Ingred Name:METHYL ISOAMYL KETONE CAS:110-12-3 RTECS #:MP3850000 Fraction by Wt: 24.380% Other REC Limits:NONE SPECIFIED OSHA PEL:100 PPM ACGIH TLV:50 PPM; 9293

Ingred Name:BLACK IRON OXIDE PIGMENT (EXPOSURE LIMITS ARE FOR IRON OXIDE FUME) CAS:1317-61-9 Fraction by Wt: 5-10% Other REC Limits:NONE SPECIFIED OSHA PEL:5 MG/M3 ACGIH TLV:5 MG/M3

Ingred Name:SILICA PIGMENT (SARA 313) CAS:14808-60-7 RTECS #:VV7330000 Fraction by Wt: 20-30% Other REC Limits:NONE SPECIFIED OSHA PEL:SEE TABL E Z3 ACGIH TLV:0.1 MG/M3 RDUST;9293

Ingred Name:HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE (HDI) CAS:28182-81-2 RTECS #:HQ9170000 Fraction by Wt: 30-40% Other REC Limits:MFR.5MG/M3STEL1MG/M3

Ingred Name:AROMATIC HYDROCARBONS (MIXTURE OF C8'S TO C10'S) CAS:64742-95-6 Fraction by Wt: 1.217% Other REC Limits:100 PPM = MFR.'S

Ingred Name:BUTYL ACETATE SOLVENT CAS:123-86-4 RTECS #:AF7350000 Fraction by Wt: 1.217% Other REC Limits:NONE SPECIFIED OSHA PEL:150 PPM/STEL 200 PPM ACGIH TLV:150 PPM/STEL 2 00 PPM EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:HEXAMETHYLENE DIISOCYANATE MONOMER CAS:822-06-0 RTECS #:MO1740000 Fraction by Wt: 0.049% Other REC Limits:NONE SPECIFIED OSHA PEL:0.005 PPM ACGIH TLV:0.005 PPM EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:VM&P NAPHTHA SOLVENT CAS:8030-30-6 RTECS #:DE3030000 Fraction by Wt: 5.287% Other REC Limits:NONE SPECIFIED OSHA PEL:300 PPM ACGIH TLV:300 PPM

Ingred Name:XYLENE SOLVENT (SARA 313) CAS:1330-20-7 RTECS #:ZE2100000 Fraction by Wt: 2 .005% Other REC Limits:NONE SPECIFIED OSHA PEL:100 PPM/STEL 150 PPM ACGIH TLV:100 PPM/STEL 150 PPM EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:VOC: 3.482 LBS/GAL; 416.960 GRAMS/LITER RTECS #:9999999VO Other REC Limits:NONE SPECIFIED

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:YES OSHA:NO Health Hazards Acute and Chronic:CHRONIC: OVEREXPO TO SOLVENTS CAUSE P ERMANENT BRAIN & NERVOUS SYSTEM DAMAGE, PLUS LIVER & KIDNEY. OVEREXPO TO ISOCYANATE CONTAINING PRODUCTS LEAD TO RESPIRATORY SENSITIZATION CHARACTERIZED BY ALLERGIC DERMATITIS WHICH INCLUDE RASH, ITCHING, HIVES & SWELLING OF EXTREMITIES.

Explanation of Carcinogenicity: BASED UPON LABORATORY ANIMAL DATA, IARC HAS LISTED SILICA AS A "PROBABLE HUMAN CARCINOGEN."

Effects of Overexposure: IRRITATION TO SKIN, EYES & RESPIRATORY TRACT (NOSE, THROAT, LUNGS). WATERING EYES, DRYNESS OF T HROAT, COUGHING.

HEADACHE, TIGHTNESS IN CHEST OR BURNING SENSATION. HEADACHE, DIZZINESS OR NAUSEA MAY BE EXPERIENCED BY SOME AS A RESULT OF EXPOSURE TO SOLVENTS. MAY CAUSE LUNG INJURY IF RESPIRATORY PROTECTION IS NOT USED.

Medical Cond Aggravated by Exposure:ASTHMA AND OTHER RESPIRATORY AILMENTS; CHEMICAL SENSITIZATION.

First Aid:INHALATION: REMOVE TO FRESH AIR. RESTORE BREATHING. KEEP WARM & QUIET. CO

NSULT A PHYSICIAN. EYES: FLUSH WITH LARGE AMOUNTS OF WATER FOR 15 MINUTES WHILE LIFTING EYELIDS. GET MEDICAL ATTENTION. SKIN: W ASH WITH SOAP & WATER TO AFFECTED AREAS. CONSULT A PHYSICIAN IF IRRITATION DEVELOPS OR PERSISTS. INGESTION: IF SWALLOWED, CALL A PHYSICIAN OR POISON CONTROL CENTER IMMEDIATELY.

Flash Point Method:TCC Flash Point:54.0F,12.2C Autoignition Temp:Autoignition Temp Text:450.F Lower Limits:0 .9 Upper Limits:8.2 Extinguishing Media:CO2, DRY CHEMICAL, FOAM, ALCOHOL FOAM. Fire Fighting Procedures:FULL PROTECTIVE EQUIPMENT W/SCBA SHOULD BE WORN. DURING A FIRE, IRRITATING & HIGHLY TOXIC GASES & SMOKE ARE PRESENT FROM THE DECOMPOSITION/COMBUSTION PRODUCTS. Unusual Fire/Explosion Hazard:CLOSED CONTAINER MAY EXPLODE EXPOSED TO EXTREME HEAT OR BURST WHEN CONTAMINATED W/H20 (CO2 EVOLVED). DON'T WELD, CUT, TORCH DRUM FULL/EMPTY MAY IGNITE & EXPLODE

====== Accident

Spill Release Procedures: EVACUATE NON-ESSENTIAL PERSONNEL. REMOVE ALL SOURCES OF IGNITION (FLAMES, HOT SURFACES, ELECTRICAL, STATIC OR SPARKS). VENTILATE AREA. AVOID BREATHING VAPORS. COVER SPILL W/INERT ABSORBENT. POUR DECON TAMINANT OVER SPILLAGE. REMOVE CONTAINERS TO SAFE.

Neutralizing Agent:0-10% AMMONIUM HYDROXIDE,2-5% DETERGENT-TERGITOL TMN-10 (20%) & WATER (80%).

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Handling and Storage Precautions:DON'T STORE > 120F OR < 32F. LRG QUANTITIES IN BUILDINGS DESIGNED TO COMPLY W/OSHA 1910.106. KEEP AWAY FROM ALL HEAT. KEEP TIGHTLY CLOSED.

Other Precautions:DON'T INGEST. GROUNDED WHEN POURING. AVOID FREE FALL OF LIQUID EXCESS OF FEW INC. VENT WELL, PROPER RESPIRATORY EQUIP. EMPTY CONTAINERS RETAIN HAZARDOUS RESIDUE OR EXPLOSIVE VAPORS. PROTECT FM MOISTU RE, IF MOIST ENTERS PRESSURE CAN BUILDUP

======= Exposure Controls/Personal P

rotection =========

Respiratory Protection:THE SURGEON GENERAL REQUIRES AIRLINE RESPIRATORS USED UNLESS AIR SAMPLING SHOWS EXPOSURE BELOW OSHA LIMITS. THEN EITHER, CHEMICAL CARTRIDGE RESPIRATORS OR AIRLINE RESPIRATORS. Ventilation:GENERAL DILUTION VENTILATION, LOCAL EXHAUST VENTILATION TO KEEP AIR CONTAMINANT CONCENTRATION BELOW OSHA REQUIREMENTS. Protective Gloves:CHEMICAL RESISTANT GLOVES Eye Protection:SAFETY GLASSES, FULL-FACE SHIELD Other Protective Equipment:WEAR PROTECTI VE CLOTHING TO KEEP SKIN CONTACT AT A MINIMUM. Work Hygienic Practices:REMOVE & WASH CONTAMINATED CLOTHING BEFORE REUSE. WASH THOROUGHLY AFTER HANDLING & BEFORE EATING OR SMOKING. Supplemental Safety and Health SMOKE IN DESIGNATED AREAS ONLY.

HCC:F2 Boiling Pt:B.P. Text:244 TO 418F Decomp Temp:Decomp Text:400F,204C Vapor Pres:15 @ 68F Vapor Density:> AIR Spec Gravity:1.20 Viscosity:65-68 KU Evaporation Rate & amp; Refe rence:FASTER THAN BUTYL ACETATE Solubility in Water:REACTS WITH WATER Appearance and Odor:OPAQUE LIQUID WITH SOLVENT ODOR. Percent Volatiles by Volume:51.55

Stability Indicator/Materials to Avoid:YES

EPOXY CATALYSTS, ALCOHOLS, GLYCOL ETHERS, BASES, METAL COMPLEXES OR OTHER ACTIVE MATERIALS.

Stability Condition to Avoid:CONTAMINATION W/H20. ONCE MATERIAL HAS BEEN EXPOSED TO ANY OF THE BELOW OR ATMOSPHERIC MOISTURE, DON'

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SEAL CONTAINER.

Hazardous Decomposition Products:BY FIRE: CO2, CO, OXIDES OF NITROGEN, TRACES OF HYDROGEN CYANIDE, HEXAMETHYLENE DIISOCYANATE.

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE & FEDERAL REGULATIONS. DECONTAMINATE CONTAINERS PRIOR TO DISPOSAL. FOLLOW ALL PRECAUTIONS IN THIS DATA SHEET UNTIL CONTAINER IS THOROUGHLY CLEANED OR DESTROY ED.

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