TWECO PRODUCTS INC -- ARCAIR SLICE CUTTING ROD, UNCOATED -- 3439-01-325-7641 Product ID:ARCAIR SLICE CUTTING ROD, UNCOATED MSDS Date:07/01/1989 FSC:3439 NIIN:01-325-7641 MSDS Number: BXWGN === Responsible Party === Company Name: TWECO PRODUCTS INC Address:4200 W HARRY STREET Box:12250 City:WICHITA State:KS ZIP:67277 Country:US Info Phone Num:316-942-1421 Emergency Phone Num:316-942-1421 Preparer's Name: DENNIS WILSON CAGE:89381 === Contractor Identification === Company Name: TWECO PRODUCTS, INC. Address:4200 WEST HARRY ST. Box:12250 City:WICHITA State:KS ZIP:67277 Country:US Phone:316-946-8308;316-942-1421 CAGE:89381 ======= Composition/Information on Ingredients ======== Ingred Name: MILD STEEL Fraction by Wt: 99% Other REC Limits: NONE RECOMMENDED ========== Hazards Identification ===============

Routes of Entry: Inhalation:NO Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:NO

IARC:NO OSHA:NO Health Hazards Acute and Chronic: INHALATION-WHEN CUTTING CERTAIN MATERIALS, AIRBORNE CONCENTRATION MAY EXCEED TLV. VISUAL-EXPOSURE TO ULTRA-VIOLET RADIATION FROM A POWERED ARC CAN RESULT IN KERATONCONJUNCTIVITIS. Explanation of Carcinogenicity: NOT LISTED. Effects of Overexposure: INHALATION-CAUSING DRYNESS OF THE THROAT, BREATHING DIFFICULTY OR UNCONSCIOUSNESS. VISUAL-CAUSING INFLAMMATION, BLURRED VISION AND HEADACHE. Medical Cond Aggravated by Exposure:POSSI BLY EXISTING RESPIRATORY. First Aid:INHALATION-REMOVE TO FRES AIR AND SEEK MEDICAL ATTENTION. VISUAL-CONSULT A PHYSICIAN, PREFERABLY AN EYE SPECIALIST. =========== Fire Fighting Measures ========================== Extinguishing Media: NONE SPECIFIED BY MANUFACTURER. Fire Fighting Procedures: DOES NOT BURN READILY. Unusual Fire/Explosion Hazard:NONE. ======== Accidental Release Measures ========= Spill Release Procedures: PICK UP SPENT ENDS WHEN COOL. ============= Handling and Storage ========================== Handling and Storage Precautions: STORE IN A LOW HUMIDITY ENVIRONMENT. Other Precautions: AVOID BREATHING VAPOR! INTENSE HEAT GENERATED WHEN IN OPERATION! ====== Exposure Controls/Personal Protection ======== Respiratory Protection: NIOSH-MESA DETERMINED FOR FUME/DUST PROTECTION. AS REQUIRED TO MAINTAIN BELOW TLV'S. Ventilation:PREFERRED FOR FUME/D UST REDUCTION. Protective Gloves: AS USED IN CONVENTIONAL ARC WELDING. Eye Protection: FACE SHIELD; FILTER LENS FOR U.V. PROTE. Other Protective Equipment: AS USED IN CONVENTIONAL ARC WELDING. FOOTWARE: SUITABLE FOR METAL WORKING. Work Hygienic Practices: OPERATOR TRAINED TO AVOID ELECTRICAL SHOCK AND U.V. RAY EXPOSURE. Supplemental Safety and Health NONE.

======== Physical/Chemical Properties ============

HCC:N1

Solubility in Water:INSOLUBLE Appearance and Odor:SOLID. RO

========= Stability and Reactivity Data ==========
Stability Indicator/Materials to Avoid:YES NONE KNOWN Hazardous Decomposition Products:IRON OXIDE FUMES IN ADDITION TO THESE GENERATED BY MATERIALS BEING CUT.
======= Disposal Considerations ===========
Waste Disposal Methods:SOLID LANDFILL IF LOCAL REGULATIONS ALLOW.
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LLED STEEL TUBE, NO NOTABLE ODOR.