Product ID:METCO 443, 443NS

MSDS Date:05/03/1993

FSC:3439

NIIN:01-380-4214

MSDS Number: BYCRZ === Responsible Party ===

Company Name: METCO PERKIN-ELMER

Address:1101 PROSPECT AVENUE

Box:1006

City:WESTBURY

State:NY

ZIP:11590-0201 Country:US

Info Phone Num:516-334-1300;202-483-7616

Emergency Phone Num:516-334-1300;800-424-9300(CHEMTREC)

CAGE:FO877

=== Contractor Identifi

cation ===

Company Name: METCO INC, SUB OF THE PERKIN-ELMER CORP

Address:1101 PROSPECT AVENUE

Box:City:WESTBURY

State:NY

ZIP:11590-2724

Country:US

Phone:516-334-1300

CAGE:39918

Company Name: METCO PERKIN-ELMER

Address:1101 PROSPECT AVENUE

Box:1006

City:WESTBURY

State:NY

ZIP:11590-0201

Phone: (516) 334-1300

CAGE:FO877

Company Name: SULZER METCO (US) INC

Address:1101 PROSPECT AVE

Box:City:WESTBURY

State:NY

ZIP:11590-2724 Country:US

Phone:516-334-1300

CAGE:01FK3

====== Composition/Information

on Ingredients =======

Ingred Name: ALUMINUM (SARA III)

CAS:7429-90-5

RTECS #:BD0330000 Fraction by Wt: 6% %

Other REC Limits:NONE RECOMMENDED OSHA PEL:15MG/M3 DUST/5 FUME ACGIH TLV:10MG/M3 DUST; 9192

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:009275000 Fraction by Wt: 1% %

Other REC Limits: NONE RECOMMENDED

OSHA PEL:5 MG/M3 DUST

ACGIH TLV:5 MG/M3 DUST 9192

Ingred Name: SILICON

CAS:7440-21-3

RTECS #:VW0400000 Fraction by Wt: 1% %

Other REC Limits: NONE RECOMMENDED

OSHA PEL:10 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name: CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: 18% %

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500 Fraction by Wt: 1% %

Other REC Limits: NONE RECOMMENDED

Ingred Name: NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 72% %

Other REC Limits: NONE RECOMMENDED

OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/ M3; 9192

Ingred Name: ORGANIC BINDER

Fraction by Wt: 1% %

Other REC Limits: NONE RECOMMENDED

========== Hazards Identification ================

LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER.

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO

Health Hazards Acute and Chronic:INHALATION MAY CAUSE PNEUMOCONIOSIS, SILICOSIS, SIDEROSIS, PULMONARY FIBROSIS, DEPRESSION OF CENTRAL NERVOUS SYSTEM, CANCERS OF THE L

UNG AND NASAL SINUSES AND STOMACH.

PULMONARY, SKIN AND EYE IRRITANT DUE TO ABRASIVE ACTION. MAY CAUSE DERMATITIS, SENSITIZATION OR CHROME LESIONS.

Explanation of Carcinogenicity: CONTAINS CHROMIUM, NICKEL, CRYSTALLINE SILICA POSSIBLE HUMAN CARCINOGENS.

Effects of Overexposure:MAY CAUSE EYE IRRITATION, SKIN IRRITATION, DERMATITIS, SKIN LEISIONS, RESPIRATORY TRACT IRRITATION, PNEUMOCONIOSIS, POSSIBLE LUNG AND/OR NASAL SINUS CANCER, SHORTNESS OF BREATH, COUGH, DECREASED CHES

T EXPANSION, LESSENED CAPACITY FOR

WORK, HEADACHE, DIZZINESS, INCOORDINATION, DROWSINESS.

Medical Cond Aggravated by Exposure: NONE SPECIFIED BY MANUFACTURER.

First Aid:EYES: FLUSH WITH SUFFICIENT AMOUNTS OF WATER. IF IRRITATION PERSISTS, CONSULT A PHYSICIAN. SKIN: IF IRRITATION OCCURS, WASH WITH SOAP AND WATER TO REMOVE POWDER. INHALATION: EXPOSE TO FRESH AIR. CONSULT PHYSICIAN IF IRRITATION OR RESPIRATORY DI STRESS

PERSISTS. INGESTION: CONSULT A PHYSICIAN.

Flash Point:NONE

Lower Limits:NOT GIVEN Upper Limits:NOT GIVEN

Extinguishing Media: USE CLASS D FIRE EXTINGUISHER.

Fire Fighting Procedures:TREAT AS A METAL FIRE.

Unusual Fire/Explosion Hazard:FINE METAL DUSTS ARE FLAMMABLE AND MAY EXPLODE WHEN EXPOSED TO HEAT, FLAME OR STRONG OXIDIZERS. ALUMINUM IS A FLAMMABLE SOLID, DON'T EXPOSE TO WATER OR MOISTURE

==== Accidental Release Measures ==========
Spill Release Procedures:VACUUM LOOSE POWDER ONLY WITH VACUUMS EQUIPPED WITH HEPA FILTRATION. VACUUMS APPROPRIATE FOR USE WITH ALUMINUM METALLIC SHOULD BE UTILIZED. WIPE THE AREA CLEAN. DO NOT USE WATER FOR CLEAN UP OPERATION S. DO NOT SWEEP. AVOID GENERATING AIRBORNE DUST.
Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.
============ Handling and Storage =============
Handling and Storage Precautions: STORE AWAY FROM INCOMPATIBLES. STORE PRODUCT CONTAINERS IN WELL VENTILATED, CLEAN, COOL AND DRY AREA. AVOID PHYSICAL DAMAGE. Other Precautions:AVOID CONTACT OF MATERIAL WITH WATER OR OXIDIZERS. DO NOT INGEST. AVOID INHALATION, PROLONGED OR REPEATED SKIN CONTACT OR CONTACT WITH EYES.
====== Exposure Controls/Personal Protection ========
Respiratory Protection: A RESPIRATOR APPROVED BY NIOSH WITH FILTER CARTRIDGES APPROVED FOR DUST/FUMES/MISTS SHOULD BE WORN AT A LL TIMES DURING THERMAL SPRAY PROCESS TO PROTECT OPERATOR. RESPIRATORS MAY ALSO BE WORN WHEN PROD UCT HANDLING GENERATES DUST. Ventilation: USE ONLY WITH ADEQUATE LOCAL EXHAUST VENTILATION. Protective Gloves: ALUMINIMIZED GLOVES DURING PROCESSING Eye Protection: CHEMICAL WORKERS GOGGLES Other Protective Equipment: HEARING PROTECTION. ALUMINIZED APRONS DURING PROCESSING & OTHER APPROPRIATE PROTECTIVE CLOTHING. Work Hygienic Practices: WASH HANDS THOROUGHLY WITH SOAP AND WATER BEFORE EA TING, DRINKING, SMOKING OR USING TOILET FACILITIES. Supplemental Safety and Health EYE WASH STATIONS ARE RECOMMENDED.
========== Physical/Chemical Properties ===========
HCC:N1 Boiling Pt:B.P. Text:NOT GIVEN Melt/Freeze Pt:M.P/F.P Text:1300-2600F Vapor Pres:NOT GIVEN Vapor Density:NOT GIVEN Spec Gravity:NOT GIVEN Solubility in Water:NEGATIVE Appearance and Odor:POWDER, NO ODOR Percent Volatiles by Volume:NIL

======== Stability and Reactivity Data =========

Stability Indicator/Materials to Avoid:YES
OXIDIZERS, ACIDS, SULFUR, NI(NO3)2, COMBUSTIBLES. ORGANIC BINDER IS
INCOMPATIBLE WITH ACIDS, BASES, ALDEHYDES, HALOGENS.
Stability Condition to Avoid:WATER, MOISTURE, HEAT, FLAME.
Hazardous Decomposition Products:OZONE AND NITRIC OXIDE ARE FORMED BY
PLASMA FLAME. THE ORGANIC BINDER BURNING AT ELEVATED TEMPS MAY
PRODUCE CO, PHENOL.

======= Disposal Considerations ==========

Waste Disposal Methods:DISPOSE OF IN ACCO RDANCE WITH APPLICABLE LOCAL, STATE, AND FEDERAL REGULATIONS.

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