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FEDERATED-FRY METALS INC DIV OF COOKSON AMERICA -- ROSIN FLUX CORED SOLDER

WIRES,WRP,WRMAP,WRAP -- 3439-01-046-1471

Product ID:ROSIN FLUX CORED SOLDER WIRES, WRP, WRMAP, WRAP

MSDS Date:02/12/1992

FSC:3439

NIIN:01-046-1471
MSDS Number: BZPJV
=== Responsible Party ===

Company Name: FEDERATED-FRY METALS INC DIV OF COOKSON AMERICA

Address:6TH AVE AND 41ST ST

City:ALTOON

Α

State:PA ZIP:16602 Country:US

Info Phone Num:814-946-1611/FAX 814-944-8094

Emergency Phone Num:814-946-1611/CHEMTREC 800-424-9300

Preparer's Name: DON PORTER

CAGE:65172

=== Contractor Identification ===

Company Name: FRY TECHNOLOGY DIV OF COOKSON AMERICA INC

Address:6TH AVE AND 41ST ST

Box:City:ALTOONA

State:PA ZIP:16602 Country:US

Phone:814-946-1611

CAGE:65172

======= Composition/Information on Ingredients ========

Ingred Name:TIN CAS:7440-31-5

RTECS #:XP7320000

Other REC Limits:

NONE RECOMMENDED

OSHA PEL:2 MG/M3

ACGIH TLV:2 MG/M3; 9596

Ingred Name:LEAD (SARA 313) (CERCLA)

CAS:7439-92-1

RTECS #:OF7525000

Other REC Limits: NONE RECOMMENDED

OSHA PEL:SEE 1910.1025

ACGIH TLV:0.05MG/M3, A3; 9596

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: SILVER (SARA 313) (CERCLA)

CAS:7440-22-4

RTECS #: VW3500000

Other REC Limits: NONE RECOMMENDED

OSHA PEL:0.01 MG/M3

ACGIH TLV:0.1 MG/M3; 9596

EPA Rpt Qtv:1 LB

mits:NONE RECOMMENDED

Ingred Name:INDIUM CAS:7440-74-6

RTECS #:NL1050000

Other REC Limits: NONE RECOMMENDED

OSHA PEL:0.1 MG/M3

ACGIH TLV:0.1 MG/M3; 9596

Ingred Name: ANTIMONY (SARA 313) (CERCLA)

CAS:7440-36-0

RTECS #:CC4025000

Other REC Limits: NONE RECOMMENDED

OSHA PEL:0.5 MG/M3

ACGIH TLV:0.5 MG (SB)/M3; 9596

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:ROSIN

CAS:8050-09-7

Fraction by Wt: 1 - 4%

Other REC Limits: NONE RECOMMENDED

======== Hazards Identification =======

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LD50 LC50 Mixture:LD50 (ORAL, RAT) IS >5000 MG/KG.
Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO

Reports of Carcinogenicity:NTP:NO IARC:YES OSHA:NO

Health Hazards Acute and Chronic:TARGET ORGANS:EYES, SKIN, CNS,

KIDNEYS, LUNGS. ACUTE- INHALING FUMES MAY CAUSE IRRITATION, CNS & KIDNEY EFFECTS. INGESTION OF DUST/FUME MAY CAUSE LEAD TOXICITY.

ANTIMONY DUST MAY CAUSE NASAL ULCERATIO N. FUMES ARE IRRITATING TO

EYES & SKIN.MOLTEN ROSIN CORE FLUX WILL BURN EYE

S/SKIN. CHRONIC-

LEAD IS TOXIC & CUMULATIVE.

Explanation of Carcinogenicity: CONTAINS LEAD.

Effects of Overexposure: ANEMIA, INSOMNIA, WEAKNESS, IRRITABILITY, CONSTIPATION, STOMACH PAIN, FEVER, NAUSEA, VOMITING, LOSS OF APPETITE, NASAL SEPTAL ULCERATION, DIZZINESS, HEADACHE

Medical Cond Aggravated by Exposure:PERSONS WITH PRE-EXISTING SKIN DISORDERS, EYE PROBLEMS OR IMPAIRED RESPIRATORY FUNCTION MAY BE MORE SUSCEPTIBLE TO THE EFFECTS OF THIS PRODUCT.

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11 >1	Δ III 1	MEASILES	

First Aid:CALL A DOCTOR IF SYMPTOMS PERSIST. EYE:IMMEDIATELY FLUSH WITH WATER FOR 15 MINUTES. HOLD EYELIDS OPEN. CALL PHYSICIAN. SKIN:WASH WITH SOAP & WATER. FOR BURNS, COOL WITH COLD WATER & GET MEDICAL TREATM ENT. INHALED:REMOVE TO FRESH AIR. PROVIDE CPR/OXYGEN IF NEEDED. ORAL:CALL A PHYSICIAN/POISON CONTROL CENTER IMMEDIATELY. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON.

	Fire Fighting Measures	=
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Flash Point:NONE

Extinguishing Media:DRY CHEMICAL, FOAM, CARBON DIOXIDE. DO NOT USE WATER ON FIRE WHERE MOLTEN METALS IS PRESENT.

Fire Fighting Procedures:WEAR PROTECTIVE CLOTHING AND NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS.

Unusual Fire/Explosion Hazard:METAL DUST MAY FORM AN EXPLOSIVE MIXTURE WITH AIR. LEAD MAY EMIT TOXIC FUMES.

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Spill Release Procedures:IF MOLTEN, ALLOW TO COOL AND SOLIDIFY. THEN,

SCRAPE UP. TRANSFER TO PROPER CONTAINER FOR REUSE OR DISPOSAL. Neutralizing Agent:NOT RELEVANT

 Handling	and Storage	

Handling and Storage Precautions: STORE IN DRY PLACE AWAY FROM INCOMPATIBLE MATERIALS.

Other Precautions:READ WARNING LABELS. KEEP OUT OF REACH OF CHILDREN. FOR INDUSTRIAL USE ONLY. DO NOT GENERATE DUST. DO NOT BREATHE DUST OR FUMES. AVOID CONTACT WITH DUST OR FUMES. DO NOT INGEST.

======= Expo	
sure Controls/Personal Protection	==========

Respiratory Protection:IF ENGINEERING CONTROLS DO NOT MAINTAIN AIRBORNE CONCENTRATIONS TO AN ACCEPTABLE LEVEL (TLV), A NIOSH-APPROVED RESPIRATOR FOR EITHER ORGANIC VAPORS, DUST/FUME (HIGH EFFICIENCY FILTERS) OR BOTH IS REQUIRED.

Ventilation:USE GENERAL & LOCAL EXHAUST AT FLAME TO KEEP FUMES AND GASES BELOW TLV'S IN THE WORKER'S BREATHING ZONE & GENERAL AREA. Protective Gloves:FLAME-PROOF WELDING GLOVES

Eve Protection:FACE SHIELD/

GOGGLES DURING SOLDERING Other Protective Equipment:INSTALL EYE WASH STATION.
Work Hygienic Practices:OBSERVE GOOD PERSONAL HYGIENE PRACTICES AND RECOMMENDED PROCEDURES. WASH THOROUGHLY AFTER HANDLING AND BEFORE
EATING. Supplemental Safety and Health
========== Physical/Chemical Properties ==========
HCC:N1 NRC/State Lic Num:NOT RELEVANT Viscosity:NOT RELEVANT
Evaporation Rate & Dr. Reference: NOT RELEVANT
Solubility in Water:INSOLUBLE Appearance and Odor:SILVER GREY W
IRE, VARIOUS SHAPES AND SIZES - NO ODOR
========= Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES
STRONG ACIDS, STRONG OXIDIZING AGENTS Stability Condition to Avoid:NONE
Hazardous Decomposition Products:MAY FORM FORMALDEHYDE, CARBON MONOXIDE, ROSIN AND ROSIN DERIVATIES.
======= Disposal Considerations ==========
Waste Disposal Methods:RETURN FOR RECYCLING OR DISPOSE OF IN ACCORDANCE WITH ALL APPLICABLE
LOCAL, STATE AND FEDERAL REGULATIONS.

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