

3M GENERAL OFFICES -- SCOTCH-WELD 3501-B DUO-PAK CLEAR EPOXY ADHESI

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MSDS Safety Information  
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FSC: 8040  
NIIN: 01-197-7406  
MSDS Date: 04/17/1998  
MSDS Num: CGXDW  
Product ID: SCOTCH-WELD 3501-B DUO-PAK CLEAR EPOXY ADHESIVE  
MFN: 02  
Kit Part: Y  
Responsible Party  
Cage: 04963  
Name: 3M GENERAL OFFICES  
Address: 3M CENTER

City: SAINT PAUL MN 55144-1000  
Info Phone Number: 612-733-1110  
Emergency Phone Number: 612-733-1110/800-364-3577  
Review Ind: Y  
Published: Y

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Contractor Summary  
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Cage: 04963  
Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV  
Address: 3M CTR  
City: SAINT PAUL MN 55144-1000  
Phone: 800-364-3577/651-737-6501(24 HOURS)

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Item Descr  
ption Information  
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Item Manager: GSA  
Item Name: ADHESIVE  
Specification Number: NONE  
Type/Grade/Class: NONE  
Unit of Issue: KT  
UI Container Qty: 0  
Type of Container: UNKNOWN

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Ingredients  
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Cas: 25068-38-6  
RTECS #: SL6475000  
Name: EPOXY RESIN  
% Wt: 100  
Other REC Limits: NONE RECOMMENDED  
OSHA PEL: NOT ESTABLISHED  
ACGIH TLV: NOT ESTABLI

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Health Hazards Data  
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LD50 LC50 Mixture: NONE SPECIFIED BY MANUFACTURER.

Route Of Entry Inds - Inhalation: YES

Skin: YES

Ingestion: YES

Effects of Exposure: EYES: CONTACT MAY CAUSE EYE IRRITATION. VAPORS FROM CURING AND DUST FROM MACHINING MAY CAUSE IRRITATION. SKIN: IRRITATION, ALLERGIC SKIN REACTION. INHALATION: IRRITATION OF NOSE, THROAT, AND RESPIRATORY SYSTEM. INGESTION

: MAY CAUSE DIGESTIVE SYSTEM IRRITATION.

Explanation Of Carcinogenicity: NONE

Signs And Symptoms Of Overexposure: EYES: IRRITATION. SKIN: IRRITATION, ALLERGIC SKIN REACTION. INHALATION: IRRITATION OF NOSE, THROAT, RESPIRATORY SYSTEM. INGESTION: DIGESTIVE SYSTEM IRRITATION.

Medical Cond Aggravated By Exposure: NONE SPECIFIED BY MANUFACTURER.

First Aid: EYES: FLUSH WITH LARGE AMOUNTS OF WATER. GET MEDICAL ATTENTION.

SKIN: REMOVE CONTAMINATED CLOTHING. WASH SKIN WITH SOAP AND WATER. IF ADVERSE

SYMPTOMS DEVELOP, GET MEDICAL ATTENTION. INHALATION: MOVE TO FRESH AIR. SUPPORT BREATHING. GET MEDICAL ATTENTION. INGESTION: GET MEDICAL ATTENTION.

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Handling and Disposal  
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Spill Release Procedures: VENTILATE THE AREA. COLLECT SPILLED MATERIAL. PLACE IN A U.S. DOT-APPROVED METAL CONTAINER AND SEAL.

Neutralizing Agent: NONE SPECIFIED BY MANUFACTURER.

Waste Disposal Methods: MIX P

ART A AND B. CURE AND DISPOSE OF CURED WASTE IN SANITARY LANDFILL. INCINERATE UNCURED BULK PRODUCT AFTER MIXING WITH FLAMMABLE MATERIAL IN AN INDUSTRIAL OR COMMERCIAL FACILITY. DISPOSE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

Handling And Storage Precautions: PREVENT CONTACT WITH EYES AND SKIN. USE ONLY IN WELL VENTILATED AREAS. DO NOT CURE A MASS LARGER THAN 50 GRAMS. AVOID BREATHING VAPORS FROM HEAT CURING.

Other Precautions: VENT CURING OVENS TO ATMOSPHERE OR EMISSION CONTROL DEVICE.

DO NOT RECIRCULATE EMISSIONS INTO THE WORKROOM AIR. AVOID EYE CONTACT WITH OR BREATHING DUST FROM GRINDING, CUTTING OR SANDING OPERATIONS ON CURED PRODUCT. KEEP CONTAINER CLOSED.

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Fire and Explosion Hazard Information  
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Extinguishing Media: CARBON DIOXIDE, FOAM, DRY CHEMICAL.

Fire Fighting Procedures: FIRE FIGHTERS SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING

APPARATUS WHEN FIGHTING FIRES INVOLVING THIS MATERIAL.

Unusual Fire/Explosion Hazard: WHEN PART A AND B ARE COMBINED, AVOID HEAT CONDITIONS WHICH CAUSE PREMATURE REACTION WITH PRODUCTION OF INTENSE HEAT AND SMOKE. DO NOT CURE A MASS >50 GRAMS.

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Control Measures  
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Respiratory Protection: AVOID BREATHING DUST FROM GRINDING, CUTTING, OR SANDING OPERATIONS ON CURED PRODUCT; WEAR EYE PROTECTION AND A DUST MASK.

Ventilation: VENT CURING OVENS TO ATMOSPHERE OR EMISSION CONTROL DEVICE. DO NOT RECIRCULATE EMISSIONS INTO WORKROOM AIR.

Protective Gloves: WEAR IMPERVIOUS GLOVES.

Eye Protection: WEAR CHEMICAL GOGGLES OR FACE SHIELD

Other Protective Equipment: NONE SPECIFIED BY MANUFACTURER.

Work Hygienic Practices: WASH HANDS AFTER HANDLING AND BEFORE EATING, DRINKING, OR SMOKING. LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health: KEY1:N1. THIS ENTRY D

DESCRIBES PART B OF A TWO

PART KIT, SEE THIS SAME NSN, P/N IND A, FOR PART A DATA.

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Physical/Chemical Properties  
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HCC: N1

M.P/F.P Text: UNKNOWN

Decomp Text: UNKNOWN

Spec Gravity: 1.17

Solubility in Water: NOT SOLUBLE

Appearance and Odor: MEDIUM SYRUP. LIGHT STRAW COLORED. EPOXY ODOR.

Percent Volatiles by Volume: 0

Corrosion Rate: UNKNOWN  
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Reactivity Data  
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Stability Indicator: YES

Stability Condition To Avoid: NONE SPECIFIED BY MANUFACTURER.

Materials To Avoid: KEEP AWAY FROM SOLVENTS, CURATIVES, ETC.

Hazardous Decomposition Products: OXIDES OF CARBON, NITROGEN, AND DECOMPOSITION PRODUCTS, AND SMOKE PARTICLES FROM EXCESSIVE HEAT OR FLAME.

Hazardous Polymerization Indicator: YES

Conditions To Avoid Polymerization: HAZARDOUS POLYMERIZATION MAY OCCUR WHEN PART A AND

B ARE COMBINED. AVOID HEAT CONDITIONS WHICH CAUSE PREMATURE REACTION.

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Toxicological Information  
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Ecological Information  
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MSDS Transport Information  
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Regulatory Information  
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Other Information  
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Transportation Information  
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Responsible Party Cage: 04963  
Trans ID NO: 114407  
Product ID: SCOTCH-WELD 3501-B DUO-PAK CLEAR EPOXY ADHESIVE  
MSDS Prepared Date: 04/17/1998  
Review Date: 06/12/1998  
MFN: 2  
Net Unit Weight: 1.2 LBS  
Multiple KIT Number: 0  
Kit Part IND: Y  
Review IND: Y  
Unit Of Issue: KT  
Container QTY: 0  
Type Of Container: UNKNOWN

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Detail DOT Information  
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DOT PSN Code: ZZZ  
DOT Proper Shipping Name: NOT REGULATED BY THIS MODE OF TRANSPORTATION  
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Detail IMO In

formation

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IMO PSN Code: ZZZ

IMO Proper Shipping Name: NOT REGULATED FOR THIS MODE OF TRANSPORTATION

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Detail IATA Information

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IATA PSN Code: ZZZ

IATA Proper Shipping Name: NOT REGULATED BY THIS MODE OF TRANSPORTATION

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Detail AFI Information

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AFI PSN Code: ZZZ

AFI Proper Shipping Name: NOT REGULATED BY THIS MODE OF TRANSPORTATION

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HAZCOM Label

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Product ID: SCOTCH-WELD 3501-B DUO-PAK CLEAR EPOXY ADHESIVE

Cage: 04963

Company Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Street: 3M CTR

City: SAINT PAUL MN

Zipcode: 55144-1000

Health Emergency Phone: 612-733-1110/800-364-3577

Label Required IND:

Y

Date Of Label Review: 06/12/1998

Status Code: C

Label Date: 06/12/1998

Origination Code: F

Eye Protection IND: YES

Skin Protection IND: YES

Signal Word: WARNING

Respiratory Protection IND: YES

Health Hazard: Moderate

Contact Hazard: Moderate

Fire Hazard: None

Reactivity Hazard: Slight

Hazard And Precautions: CONTACT MAY CAUSE EYE IRRITATION. VAPORS FROM CURING AND DUST FROM MACHINING MAY CAUSE EYE IRRITATION. CONTACT MAY CAUSE SKIN IRRITATION AND ALLERGIC SKIN REACTION. VAPORS/DUST MAY CAU

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